



2005

621.396:006.354
681.2:006.354

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20862-81

Adjusting fixturing hexahedral supports with
threaded end and hole. Design and dimensions

20862-75

31.240

15 1981 1983

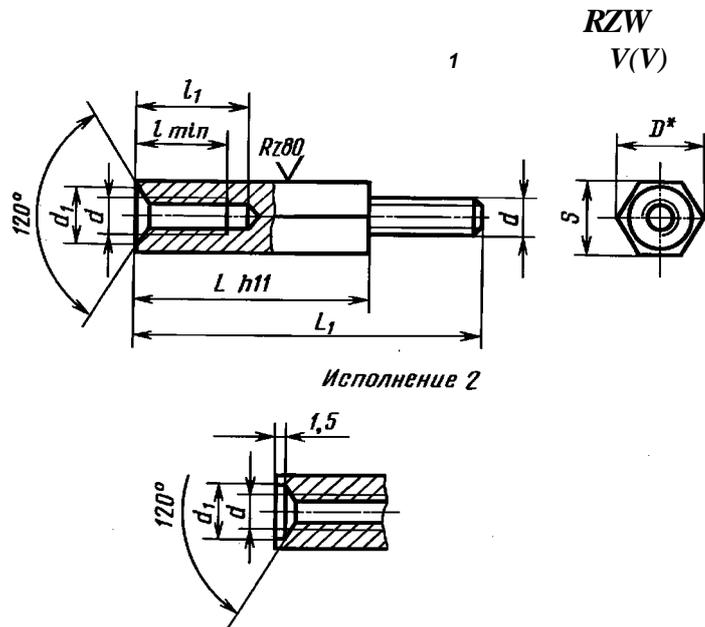
01.07.82

10.09.92 1166

1.

2.

.1—3.



(1, 4-87).

1987 .

<i>d</i>		2	2,5	3	4	5	6	8
		0,40	0,45	0,50	0,70	0,80	1,00	1,25
<i>S</i>		4,0	5,0	5,5	7,0	8,0	10,0	13,0
		-0,08			-0,10			-0,12
<i>D,</i>		4,4	5,5	6,0	7,7	8,8	11,0	14,3
	1	2,2	2,7	3,2	4,3	5,3	6,4	8,4
	<i>i</i>	4	5	6	7	8	9	12
	/1	5	6	9	10	12	13	16

<i>L</i>	<i>d</i>													
	2		2,5		3		4		5		6		8	
7	11	—												
	14													
8	12	—	13	—										
	15		16											
9	13	—	14	—										
	16		17											
10	14	—	15	—										
	17		18											
11	15	—	16	—										
	18		19											
12	16	—	17	—										
	19		20											
13	17	—	18	—										
	20		21											
14	18	—	19	—										
	21		22											
15	19	—	20	—	20	—								
	22		23		24									
16	20	—	21	—	21	—								
	23		24		25									
17	21	—	22	—	22	—								
	24		25		26									
18	22	—	23	—	23	—	24	—						
	25		26		27		30							
19	23	—	24	—	24	—	25	—						
	26		27		28		31							
20	24	—	25	—	25	—	26	—						
	27		28		29		32							
22	26	—	27	—	27	—	28	—						
	29		30		31		34							
24	28	—	29	—	29	—	30	—						
	31		32		33		36							
26	30	—	31	—	31	—	32	—						
	33		34		35		38							
28	32	—	33	—	33	—	34	—						
	35		36		37		40							
30	34	—	35	—	35	—	36	—	38	—				
	37		38		39		42	—	44					
32			37	—	37	—	38	—	40	—				
			40		41		42	—	46					

<i>L</i>	<i>X_j</i>						<i>d</i>							
	2		2,5		3		4		5		6		8	
34			39 42	—	39 43	—	40 46	—	42 49	—				
36			41 44	—	41 45	—	42 48	—	44 50	—				
38			43 46	—	43 47	—	44 49	—	46 52	—				
40			45 48	—	45 49	—	46 52	—	48 54	—	49 57	—		
42					47 51	—	48 54	—	50 57	—	51 60	—		
45					50 54	—	51 56	—	53 59	—	54 62	—		
48					53 57	—	54 60	—	56 63	—	57 66	—		
50					55 59	—	56 62	—	58 64	—	59 67	—		
53					58 62	—	59 65	—	61 68	—	62 71	—		
55					60 64	—	61 66	—	63 69	—	64 72	—		
58					63 67	—	64 70	—	66 73	—	67 76	—		—
60					65 69	—	66 71	—	67 74	—	68 77	—		—
65							72 76	—	73 79	—	74 83	—		—
70							77 81	—	78 84	—	79 87	—	82 93	—
75							82 86	—	83 89	—	84 92	—	87 98	—
80							87 91	—	88 94	—	89 97	—	92 103	—
85							92 96	—	93 99	—	94 102	—	97 108	—
90							96 101	—	98 104	—	99 107	—	102 113	—
95							102 106	—	103 109	—	104 112	—	107 118	—
100							107 111	—	108 114	—	109 117	—	112 123	—
110							116 121	—	118 124	—	119 127	—	122 133	—
120									128 134	—	129 137	—	132 143	—
130									138 144	—	139 147	—	142 153	—
140											149 157	—	152 163	—
150													162 173	—

X_j.

<i>L,</i>	1000 .. , <i>d,</i>						
	2	2,5	3	4	5	6	8
7	0,698 0,787						
8	0,803 0,934	0,994 1,248					
9	0,900 0,943	1,160 1,384					
10	0,927 1,000	1,564 1,700					
11	1,027 1,100	1,734 1,870					
12	1,127 1,200	1,904 2,040					
13	1,227 1,300	2,074 2,210					
14	1,327 1,400	2,244 2,380					
15	1,427 1,500	2,414 2,550	2,866 3,090				
16	1,527 1,600	2,684 2,720	3,072 3,296				
17	1,627 1,700	2,754 2,890	3,378 3,502				
18	1,727 1,800	2,924 3,060	3,484 3,708	5,404 5,994			
19	1,827 1,900	3,090 3,230	3,690 3,914	5,737 6,327			
20	1,927 2,000	3,234 3,400	3,806 4,120	6,070 6,660			
22	2,127 2,200	3,604 3,740	4,208 4,532	6,730 7,320			
24	2,327 2,400	3,944 4,080	4,720 4,944	7,396 7,986			
26	2,527 2,600	4,284 4,420	5,132 5,356	8,062 8,652			
28	2,727 2,800	4,624 4,760	5,544 5,768	8,728 9,318			
30	2,927 3,000	4,964 5,100	5,856 6,180	9,394 9,984	11,980 13,050		
32		5,304 5,440	6,368 6,592	10,060 10,650	12,850 13,920		
34		5,644 5,720	6,770 7,004	10,726 11,316	13,720 14,790		
36		5,984 6,120	7,192 7,416	11,392 11,982	14,590 14,660		
38		6,324 6,460	7,604 7,828	12,058 12,648	15,460 16,530		
40		6,664 6,800	8,016 8,240	12,724 13,314	16,330 17,400	25.200 27.200	
42			8,528 8,752	13,390 13,974	17,200 18,270	26.560 28.560	

$L,$	1000 ., ,				$d,$		
	2	2,5	3	4	5	6	8
45			9,046 9,270	14,389 14,979	18,505 19,575	28,600 30,600	
48			9,564 9,877	15,394 15,986	19,810 20,880	30,640 32,640	
50			10,076 10,300	16,054 16,644	20,680 21,750	32,000 34,000	
53			10,564 10,718	17,059 17,649	21,985 23,055	33,640 36,040	
55			11,076 11,330	17,719 18,309	22,855 23,925	35,000 37,400	
58			11,624 11,848	18,724 19,314	24,160 25,230	36,640 39,440	
60			12,136 12,360	19,384 19,974	25,030 26,100	38,000 40,800	
65				21,049 21,639	27,205 28,275	42,000 44,200	
70				22,714 23,304	29,380 30,450	45,000 47,600	75,800 80,500
75				24,379 24,969	31,555 32,625	49,000 51,000	81,550 86,250
80				26,044 26,634	33,730 34,800	52,000 54,400	87,300 92,000
85				27,609 28,299	35,905 36,975	55,000 57,800	93,050 97,750
90				29,374 29,964	38,080 39,150	59,000 61,200	98,800 103,500
95				31,039 31,629	40,255 41,325	62,000 64,600	104,550 109,250
100				32,604 33,294	42,430 43,500	66,000 68,000	110,300 115,000
110				36,034 36,624	46,780 47,850	72,000 74,800	121,800 126,500
120					51,130 52,200	79,000 81,600	133,300 138,000
130					53,480 56,550	86,000 88,400	144,800 149,500
140						93,000 95,200	156,300 161,000
150							167,800 172,500

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2.

1,08.

5,6,

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6 :

$d = 3$,

$L = 20$

$L \setminus = 25$,

3 20 25-56.016

20862-81

. 6 20862-81

3 20 25-56.016 20862-81
 2 3 20 25-56 016 20862-81
 2 3 20 25-56 016 20862-81

3.

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35 45 1050-88		5.6	0,45 0,5-0,75 0,8	— 6—9. 9.	01	56.013 56.016 56.019	
			0,45 0,5-0,75 0,8	— —9. 9.	02	56.023 56.026 56.029	
			0,45 0,5-0,75 0,8	—6. —9. 9.	02.05	56.023.05 56.026.05 56.029.05	
12 1414-75 10,20 1050-88 12 1414-75 10,20 1050-88 59-1, 63 15527-2004		5.8	0,45 0,5-0,75 0,8	— 6—9. 9.	01	58.013 58.016 58.019	
			0,45 0,45-0,75 0,8	— — 9.	02	58.023 58.026 58.029	
			0,45 0,5-0,75 0,8	—6. —9. 9.	02.05	58.023.05 58.026.05 58.029.05	
		32	0,4	.	11	32.11	

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